



Laboratory Name :	ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	21 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
104	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time (Timer, Stop Watch)	Using Digital Timer by Comparison Method	3600 s to 43200 s	0.419 s to 5 s
105	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time (Timer, Stop Watch)	Using Digital Timer by Comparison Method	43200 s to 86400 s	5 s to 23.25 s
106	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time (Timer, Stop Watch)	Using Digital Timer by Comparison Method	60 s to 900 s	0.035 s to 0.104 s
107	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time (Timer, Stop Watch)	Using Digital Timer by Comparison Method	900 s to 1800 s	0.104 s to 0.210 s
108	ELECTRO- TECHNICAL- TIME & FREQUENCY (Source)	Frequency	Using Multi-Product Calibrator by Direct Method	1 Hz to 2 MHz	0.011 % to 0.014 %
109	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / RPM Measurement	Using Master Tachometer by Direct method	10 rpm to 1000 rpm	0.57rpm





SCOPE OF ACCREDITATION

Laboratory Name : Accreditation Standard Certificate Number Validity NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	22 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
110	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / RPM Measurement	Using Master Tachometer by Direct method	1000 rpm to 12000 rpm	3.5rpm
111	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	1000 rpm to 10000 rpm	3.07rpm
112	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	10000 rpm to 30000 rpm	10.02rpm
113	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	6 rpm to 1000 rpm	0.57rpm
114	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Contact)	Using Master Tachometer and RPM Source by Comparison method	10000 rpm to 12000 rpm	5.67rpm
115	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Contact)	Using Master Tachometer and RPM Source by Comparison method	500 rpm to 8000 rpm	2.10rpm
116	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Contact)	Using Master Tachometer and RPM Source by Comparison method	6 rpm to 500 rpm	0.57rpm
117	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Contact)	Using Master Tachometer and RPM Source by Comparison method	8000 rpm to 10000 rpm	4.01rpm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, DAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

11/04/2023 to 10/04/2025

Page No	23 of 112
Last Amended on	12/05/2023

5.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
18	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	1000 rpm to 5000 rpm	3.34rpm
19	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	10000 rpm to 40000 rpm	7.49rpm
L20	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	40000 rpm to 75000 rpm	10.35rpm
121	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	5000 rpm to 10000 rpm	4.01rpm
122	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	6 rpm to 1000 rpm	0.57rpm
L23	MECHANICAL- ACCELERATION AND SPEED	RPM Meter / Tachometer (Non- contact)	Using Master Tachometer and RPM Source by Comparison method	75000 rpm to 99999 rpm	23.15rpm
L24	MECHANICAL- ACOUSTICS	Sound Level Meter	Using Acoustic Calibrator as per IS 15575 (Part 1 & 2)	114 dB @ 1 kHz	0.5dB





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	24 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

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125	MECHANICAL- ACOUSTICS	Sound Level Meter	Using Acoustic Calibrator as per IS 15575 (Part 1 & 2)	94 dB @ 1 kHz	0.55dB
126	MECHANICAL- DENSITY AND VISCOSITY	Baume Hydrometer	Using Standard Weight of Accuracy Class E1 & E2 with Digital Weighing Balance (readability: 0.0001 g / 0.001 g) by Gravimetric (Cuckow's) Method and IS 12255 & NIST SP 250- 78r1	0 °Be to 70 °Be	0.001g/ml
127	MECHANICAL- DENSITY AND VISCOSITY	Density Hydrometer	Using Standard Weight of Accuracy Class E1 & E2 with Digital Weighing Balance (readability: 0.0001 g / 0.001 g) by Gravimetric (Cuckow's) Method and IS 3104 (Part 2) & NIST SP 250- 78r1	0.6 g/ml to 2 g/ml	0.15%
128	MECHANICAL- DENSITY AND VISCOSITY	Flow Cups	Using standard viscosity Oil as per IS 3944 and ASTM D1200	7 cSt to 180 cSt	0.35%
129	MECHANICAL- DENSITY AND VISCOSITY	Flow Cups	Using standard viscosity Oil as per IS 3944 and ASTM D1200	8.869 cSt to 850.7 cSt	1.62%





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	25 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
130	MECHANICAL- DENSITY AND VISCOSITY	Specific Gravity Hydrometer	Using Standard Weight of Accuracy Class E1 & E2 with Digital Weighing Balance (readability: 0.0001 g / 0.001 g) by Gravimetric (Cuckow's) Method and NIST SP 250- 78r1	0.6 Sp.Gr. to 2 Sp.Gr.	0.002g/ml
131	MECHANICAL- DENSITY AND VISCOSITY	Viscometer (Capillary Glass) Constant	Using Certified Newtonian Viscosity Standard & Temperature Controlled Liquid Bath as per ASTM 445, ASTM D446 and ISO 3104	34.06 cP (mPa.s) to 348600 cP (mPa.s)	1.37%
132	MECHANICAL- DENSITY AND VISCOSITY	Viscometer (Capillary Glass) Constant	Using Certified Newtonian Viscosity Standard & Temperature Controlled Liquid Bath as per ASTM D445, ASTM D446 and ISO 3104	99.62 mm²/s to 316.1 mm²/s	0.62%





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	26 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

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133	MECHANICAL- DENSITY AND VISCOSITY	Viscometer (Capillary Glass) Constant	Using Certified Newtonian Viscosity Standard & Temperature Controlled Liquid Bath as per ASTM D445, ASTM D446 and ISO 3104	99.62 mm²/s to 749.0 mm²/s	0.81%
134	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Angle Protractor (L.C: 0.1°)	Using Profile Projector by Comparison method	0° to 180°	24.13minute of arc
135	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Angle Stips	Using Profile Projector by Comparison method	0° to 360°	1.7minute of arc
136	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bench Center (Co- axiality of Center)	Using Dial Indicator, Cylindrical Test Mandrel & Taper Mandrel by Comparison method	0 to 500 mm	7.7µm



Laboratory Name :



National Accreditation Board for Testing and Calibration Laboratories

SCOPE OF ACCREDITATION

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Accreditation Standard
Certificate Number
Validity

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	27 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
137	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bench Center (Parallelism)	Using Dial Indicator, Cylindrical Test Mandrel & Taper Mandrel by Comparison method	0 to 500 mm	6.0µm
138	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bevel Protector / Inclinometer (L.C: 1 minute)	Using Slip Gauge, Angle Gauges & Surface Plate by Comparison method	0°-90°- 0°	0.72minute of arc
139	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bevel Protector / Inclinometer (L.C: 1 minute)	Using Profile Projector by Comparison method	0°-90°-0°	34minute of arc
140	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bore Gauge (L.C.: 0.01 mm)	Using Dial Calibration Tester, Length Measuring Machine & Electronic Probe With DRO by Comparison method	0 to 2 mm	2.1µm
141	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bore Gauge (L.C: 0.0001 mm)	Using Length Measuring Machine & Electronic Probe With DRO by Comparison method	0 to 2 mm	2.1µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAI		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128		
Validity	11/04/2023 to 10/04		

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

11/04/2023 to 10/04/2025

Page No	28 of 112
Last Amended on	12/05/202

12	05	120	123

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
142	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper - Vernier / Dial / Electronics (L.C: 0.001 mm)	Using Slip Gauge Set, Slip Gauge Accessories Set, Digital External Micrometer & Internal Micro- checker (Caliper Checker) by Comparison method	0 to 150 mm	1.4µm
143	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper - Vernier / Dial / Electronics (L.C: 0.01 mm)	Using Slip Gauge Set, Digital External Micrometer, Length Bars & Accessories by Comparison method	0 to 1000 mm	13.1µm
144	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper - Vernier / Dial / Electronics (L.C: 0.01 mm)	Using Slip Gauge Set, Slip Gauge set Accessories, Digital External Micrometer and Internal Microchecker (Caliper Checker) by Comparison method	0 to 300 mm	7.93µm
145	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper - Vernier / Dial / Electronics (L.C: 0.01 mm)	Using Slip Gauge Set, Digital External Micrometer, Length Bars & Accessories by Comparison method	0 to 600 mm	9.5µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	29 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
146	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Circumference / Pi Tape (L.C: 0.01 mm)	Using Tape and Scale calibrator by Comparison method	0 to 50 m	133xSQRT(L)µm where L in m
147	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating Thickness Gauge (L.C: 0.1 μm)	Using Standard Foils by Comparison method	12 μm to 53 μm	0.73µm
148	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating Thickness Gauge (L.C: 0.1 μm)	Using Standard Foils by Comparison method	53 μm to 2000 μm	5.9µm
149	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating Thickness Gauge (L.C: 1 μm)	Using Standard Foils by Comparison method	2001 μm to 5000 μm	5.9µm
150	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating Thickness Gauge (L.C: 10 μm)	Using Standard Foils by Comparison method	5001 μm to 9663 μm	12.9µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	30 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
151	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Combination Set (L.C: 5')	Using Slip Gauge, Angle Gauges & Surface Plate by Comparison method	0° to 180°	17.32minute of arc
152	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Combination Set (L.C: 5')	Using Profile Projector by Comparison method	0° to 180°	34minute of arc
153	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Comparator Stand- Flatness	Using surface Plate (Flatness Checking gauge) and Electronic Probe with DRO by Comparison method	0 to 200 mm	3.7µm
154	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Cross Hach Cutter (Linear measurement)	Using Profile Projector by Comparison method	0 to 3 mm	7µm
155	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Gauge - Vernier / Dial / Electronics (L.C.: 0.01 mm)	Using Depth Micro- checker, Surface Plate & Slip Gauge Set by Comparison method	0 to 300 mm	9.22µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, CON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

2128 ./04/2023 to 10/04/2025

Page No	31 of 112	
Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
156	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer (L.C: 0.001 mm)	Using Depth Micro- checker, Surface Plate & Slip Gauge Set by Comparison method	0 to 300 mm	4.92µm
157	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer (L.C: 0.01 mm)	Using Depth Micro- checker, Surface Plate & Slip Gauge Set by Comparison method	0 to 300 mm	9.07µm
158	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Lever (L.C: 0.001 mm)	Using Dial Calibration Tester / Length Measuring Machine by Comparison method	0 to 2 mm	1.6µm
159	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Lever (L.C: 0.01 mm)	Using Length Measuring Machine by Comparison method	0 to 2 mm	1.62µm
160	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Lever (L.C: 0.5 μm)	Using Length Measuring Machine by Comparison method	0 to 50 μm	1.3µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD, AMB
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04/2025

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

Page No32Last Amended on12

32 of 112 12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
161	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Plunger (L.C: 0.001 mm)	Using Dial Calibration Tester / Length Measuring Machine by Comparison method	0 to 25 mm	1.6µm
162	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Plunger (L.C: 0.001 mm)	Using Length Measuring Machine by Comparison method	0 to 50 mm	1.62µm
163	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Plunger (L.C: 0.01 mm)	Using Length Measuring Machine by Comparison method	0 to 50 mm	1.62µm
164	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Indicator - Plunger (L.C: 0.5 µm)	Using Length Measuring Machine by Comparison method	0 to 50 μm	1.3µm
165	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm)	Using Dial Calibration Tester by Comparison method	0 to 2 mm	6.54µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	33 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
166	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm)	Using Electronic Caliper by Comparison method	0 to 25 mm	25.8µm
167	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm)	Using Electronic probe with DRO and fixture by Comparison Method	0 to 25 mm	6.54µm
168	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm) (Gauge Length)	Using Electronic Caliper by Comparison method	0 to 50 mm	25.8µm
169	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm) (Gauge length)	Using Electronic Caliper by Comparison Method	0 to 600 mm	30.13µm
170	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineer's Spirit Level - Flatness (L.C: 0.01 mm/m & coarser)	Using Electronic Level, Slip Gauge Set, Granite Square, Electronic Probe, Tilting Table & Surface Plate by Comparison method	0 to 300 mm	7.58µm





SCOPE OF ACCREDITATION

Laboratory Name : Accreditation Standard Certificate Number Validity NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	34 of 112	
Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
171	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineer's Spirit Level - Parallelism (L.C: 0.01 mm/m & coarser)	Using Electronic Level, Slip Gauge Set, Granite Square, Electronic Probe, Tilting Table & Surface Plate by Comparison method	0 to 300 mm	9.04µm
172	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineer's Spirit Level - Sensitivity (L.C: 0.01 mm/m & coarser)	Using Electronic Level, Slip Gauge Set, Granite Square, Electronic Probe, Tilting Table & Surface Plate by Comparison method	0 to 300 mm	16.04µm
173	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineer's Spirit Level - Squareness (L.C: 0.01 mm/m & coarser)	Using Electronic Level, Slip Gauge Set, Granite Square, Electronic Probe, Tilting Table & Surface Plate by Comparison method	0 to 300 mm	9.04µm
174	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineering Square - Flatness	Using Granite Square, Slip Gauge Set & Surface Plate by Comparison Method	0 to 300 mm	7µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD, AMBLI, AH	MEDAE
Accreditation Standard	ISO/IEC 17025:2017	
Certificate Number	CC-2128	Р
Validity	11/04/2023 to 10/04/2025	L

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

 Page No
 35 c

 Last Amended on
 12/0

35 of 112 12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
175	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineering Square - Parallelism	Using Granite Square, Slip Gauge Set & Surface Plate by Comparison Method	0 to 300 mm	9µm
176	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineering Square - Perpendicularity	Using Granite Square, Slip Gauge Set & Surface Plate by Comparison method	0 to 300 mm	9.8µm
177	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C.: 0.001 mm)	Using Slip Gauge Set, Length Bars, Optical Parallel & Optical Flat by Comparison Method	150 mm to 400 mm	5µm
178	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C.: 0.01 mm)	Using Slip Gauge Set, Length Bars, Optical Parallel & Optical Flat by Comparison Method	150 mm to 600 mm	9.5µm
179	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C: 0.001 mm)	Using Slip Gauge Set, Length Bars, Optical Parallel & Optical Flat by Comparison method	0 to 150 mm	1.52µm



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National Accreditation Board for **Testing and Calibration Laboratories**

SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, I ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

11/04/2023 to 10/04/2025

Page No	36 of 112
Last Amended on	12/05/202

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S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
180	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C: 0.001 mm)	Using Slip Gauge Set, Optical Parallel & Optical Flat by Comparison method	0 to 25 mm	0.7µm
181	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C: 0.001 mm)	Using Slip Gauge Set, Optical Parallel & Optical Flat by Comparison method	25 mm to 50 mm	0.83µm
182	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C: 0.001 mm)	Using Slip Gauge Get, Optical Parallel & Optical Flat by Comparison method	50 mm to 75 mm	0.91µm
183	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (L.C: 0.001 mm)	Using Slip Gauge Set, Length Bars, Optical Parallel & Optical Flat by Comparison method	75 mm to 100 mm	1μm
184	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Feeler Gauge	Using Length Measuring Machine by Comparison Method	0.01 mm to 5 mm	1.3µm





Laboratory Name : NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPO			
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	37 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
185	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Flakiness & Elongation Gauge	Using Profile Projector by Comparison Method	0 to 110 mm	16µm
186	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Hegman Gauge	Using Electronic probe with DRO by Comparison method	0 to 100 μm	1.6µm
187	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (L.C.: 0.01 mm)	Using Surface Plate, Slip Gauge Set & Length Bars by Comparison Method	0 to 600 mm	10.8µm
188	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (L.C.: 0.02 mm)	Using Surface Plate, Slip Gauge Set & Length Bars by Comparison Method	0 to 1000 mm	16.9µm
189	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Hole Test (2 pt and 3 pt) Micrometer	Using Master Setting Ring Gauge by Comparison method	3.0 mm to 125 mm	2.43µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128		
Validity	11/04/2023 to 10/04		

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

Page No	38 of 112
Last Amended on	12/05/2023

112

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
190	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Inside Dial Caliper Gauge (L.C: 0.01 mm)	Using Slip Gauge Set & Slip Gauge Accessories Set by Comparison method	0.01 mm to 100 mm	6.8µm
191	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Inside Micrometer - (L.C.: 0.001 mm)	Using LMM based Internal Micro- checker / Slip Gauge set & Gauge block accessories by Comparison Method	5.0 mm to 30 mm	2µm
192	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Internal Micrometer - Stick Type (L.C.: 0.01 mm)	Using LMM based Internal Micro- checker & Length Bar by Comparison Method	0 to 1000 mm	9.8µm
193	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Linear Probe / LVDT (L.C.: 0.01 mm)	Using Slip Gauge set by Comparison Method	0 to 100 mm	7.95µm
194	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Linear Probe / LVDT (L.C: 0.1 µm)	Using Slip Gauge Set by Comparison method	0 to 2 mm	0.23µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	39 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
195	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Linear Probe / LVDT (L.C: 0.1 µm)	Using Length Measuring Machine by Comparison method	0 to 25 mm	0.51µm
196	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Master Block for Ultrasonic Thickness Gauge / Step Gauge	Using External Micrometer / Slip Gauge / Comparator / Probe by Comparison Method	0 to 10 mm	4.7µm
197	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Master Cylinder - Squareness	Using Slip Gauge Set, Surface Plate, Electronic Probe with DRO and Granite Square by Comparison method	0 to 300 mm	10.15µm
198	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Master Cylinder - Straightness	Using Slip Gauge Set, Surface Plate, Electronic Probe with DRO and Granite Square by Comparison method	0 to 300 mm	3.1µm
199	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Pin	Using Length Measuring Machine by Comparison method	0.17 mm to 20 mm	1.32µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	40 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
200	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Pin	Using Length Measuring Machine by Comparison method	0.5 mm to 20 mm	1.32µm
201	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Scale / Taper Scale (L.C.: 0.5 mm)	Using Tape & Scale Calibrator by Comparison Method	0 to 2000 mm	130xSQRT(L)µm where L in m
202	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Scale / Taper Scale (L.C: 0.5 mm)	Using Tape & Scale Calibrator by Comparison method	0 to 1000 mm	130xSQRT(L)µm where L in m
203	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Tape (L.C.: 0.1 mm)	Using Tape & Scale Calibrator by Comparison method	0.02 m to 50 m	134xSQRT(L)µm where L in m
204	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Tape (L.C: 0.1 mm)	Using Tape & Scale Calibrator by Comparison method	0.1 m to 50 m	134xSQRT(L)µm where L in m





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE P. ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	41 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
205	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Micrometer Head (L.C.: 0.001 mm)	Using Length Measuring Machine by Comparison Method	0.001 mm to 100 mm	1.3µm
206	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Micrometer Setting Rod (Flat Ended / Round Ended)	Using Slip Gauge Set, Length Bar set, Electronic Probe with DRO & Granite Comparator by Comparison method	1 mm to 600 mm	6.5µm
207	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Mould / Cube Mould	Using Electronic Caliper by Comparison method	0 to 150 mm	20µm
208	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Parallel Mandrel - Run out	Using Surface Plate, Electronic Probe with DRO and Bench Centre by Comparison Method	0 to 500 mm	9.36µm
209	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Parallel Mandrel - Variation in diameter	Using Surface Plate, Electronic Probe with DRO and Bench Centre by Comparison method	0 to 500 mm	6.2µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	42 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
210	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Penetrometer	Using Slip Gauge Set by Comparison Method	0 to 40 mm	60µm
211	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pin Gauge	Using Length Measuring Machine by Comparison method	0.17 mm to 20 mm	1.32µm
212	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pin Gauge	Using Length Measuring Machine by Comparison method	0.5 mm to 20 mm	1.32µm
213	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pistol Caliper (L.C: 0.05 mm)	Using Slip Gauge by Comparison method	0 to 80 mm	61µm
214	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pit Gauge / Welding Gauge / Weld Hi-Lo Gauge / Bridge cam Gauge / Weld Gauge - Angle (L.C: 0.5°)	Using Profile Projector, Angle Gauge Blocks & Slip Gauge Set by Comparison method	0° to 90°	8.1minute of arc





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, LI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

11/04/2023 to 10/04/2025

Page No	43 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
215	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pit Gauge / Welding Gauge / Weld Hi-Lo Gauge / Bridge Cam Gauge / Weld Gauge - Linear	Using Profile Projector / Tape & Scale Calibrator by Comparison method	0 to 60 mm	6.7µm
216	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pit Gauge / Welding Gauge / Weld Hi-Lo Gauge / Bridge Cam Gauge / Weld Gauge - Linear (L.C: 0.01 mm)	Using Angle Gauge Blocks & Slip Gauge Set by Comparison method	0 to 60 mm	288.7µm
217	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge	Using Length Measuring Machine & Setting Disc by Comparison Method	100 mm to 200 mm	3μm
218	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge	Using Length Measuring Machine & Setting Disc by Comparison method	2 mm to 100 mm	1.2µm
219	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Ring Gauge	Using Length Measuring Machine & Master Setting Ring Gauge by Comparison Method	3 mm to 200 mm	2.6µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	44 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
220	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Radius Gauge	Using Profile Projector by Comparison method	0.5 mm to 50 mm	7.6µm
221	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Sine Bar - Angular Measurement	Using Angle Gauge Set, Slip Gauge Set & Surface Plate by Comparison method	0 to 300 mm	19.6s
222	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Sine Bar - Parallelism	Using Surface Plate, Electronic Probe & Slip Gauge Set by Comparison method	0 to 300 mm	4.4µm
223	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Sine Bar - Centre distance between rollers	Using Surface Plate, Slip Gauge Set Length Measuring Machine and Dial Indicator by Comparison method	0 to 300 mm	1.63µm
224	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Snap Gauge / Gap Gauge	Using Slip Gauges and Gauge block accessories by Comparison method	200 mm to 300 mm	5.6µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PAR ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	45 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
225	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Snap Gauge / Gap Gauge	Using Length Measuring Machine and Master Setting Ring by Comparison Method	5 mm to 200 mm	2.7µm
226	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Standard Foils	Using Length Measuring Machine by Comparison method	1 μm to 5000 μm	0.72µm
227	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Standard Foils	Using Length Measuring Machine by Comparison method	5 mm to 10 mm	0.74µm
228	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Standard Wire Gauge	Using Profile Projector by Comparison method	0.19 mm to 8 mm	4.21µm
229	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Steel Parallel - Parallelism	Using Surface Plate and Electronic Probe with DRO by Comparison method	0 to 200 mm	4.42µm





SCOPE OF ACCREDITATION

Laboratory Name :
Accreditation Standard
Certificate Number
Validity

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	46 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
230	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Steel Parallel – Equality of Pairs	Using Surface Plate and Electronic Probe with DRO & Slip Gauge Set by Comparison method	0 to 200 mm	4.30µm
231	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Steel Parallel – Thickness and width	Using Surface Plate and Electronic Probe with DRO & Slip Gauge Set by Comparison method	0 to 200 mm	4.30µm
232	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Steel Parallel – Variation in Thickness	Using Surface Plate and Electronic Probe with DRO & Slip Gauge Set by Comparison method	0 to 200 mm	4.30µm
233	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Straight Edge - Parallelism	Using Electronic Probe with DRO / Slip Gauge Set & Surface Plate by Comparison Method	0 to 1000 mm	10.6µm
234	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Straight Edge - Parallelism	Using Electronic Probe with DRO / Slip Gauge Set & Surface Plate by Comparison method	0 to 300 mm	4µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PAR ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	47 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
235	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Straight Edge - Straightness	Using Slip Gauge Set & Surface Plate by Comparison method	0 to 1000 mm	10.0µm
236	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Straight Edge - Straightness	Using Slip Gauge Set & Surface Plate by Comparison method	0 to 300 mm	4µm
237	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Surface Plate - Flatness	Using Electronic Level & Spirit Level by Comparison method	0 to 3000 mm	0.99xSQRT((L+W)/1 00)μm where L & W in mm
238	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Plug Gauge (Angle)	Using Length Measuring Machine, Master Setting Ring Gauge, Sine bar, Measuring Pin, Accessories and Fixtures by Comparison method	1° to 15°	12s of arc





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

11/04/2023 to 10/04/2025

Page No	48 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
239	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Plug Gauge (Major Diameter)	Using Length Measuring Machine & Master Setting Disc by Comparison method	100 mm to 200 mm	2.6µm
240	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Plug Gauge (Major Diameter)	Using Length Measuring Machine, Master Setting Ring Gauge, Sine bar, Measuring Pin, Accessories and Fixtures by Comparison method	Up to 100 mm	2.4µm
241	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Ring Gauge (Angle)	Using Length Measuring Machine, Master Setting Ring Gauge, Sine bar, Accessories and fixtures by Comparison method	1° to 15°	10s of arc
242	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Ring Gauge (Major Diameter)	Using Length Measuring Machine, Master Setting Ring Gauge, Sine bar, Accessories and fixtures by Comparison method	3 mm to 100 mm	1.6µm





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128		
Validity	11/04/2023 to 10/04		

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, SCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

C-2128 .1/04/2023 to 10/04/2025

Page No	49 of 112
Last Amended on	12/05/202

/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
243	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Thread Plug Gauge - Effective Diameter	Using Length Measuring Machine & Master Setting Disc by Comparison Method	100 mm to 200 mm	3.7µm
244	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Thread Plug Gauge - Effective Diameter	Using Length Measuring Machine & Master Setting Disc by Comparison method	5 mm to 100 mm	2.1µm
245	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Thread Ring Gauge - Effective Diameter	Using Length Measuring Machine & Master Setting Ring Gauge by Comparison Method	4 mm to 100 mm	2µm
246	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Template, Width Gauge, Fixture, Paddle Gauge (Linear measurement)	Using Profile Projector & Slip Gauge Set by Comparison method	0 to 150 mm	22.7µm
247	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Test Sieve	Using Profile Projector by Comparison Method	25 μm to 5 mm	6.6µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE FINDER ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	50 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
248	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Test Sieve	Using Electronic Caliper by Comparison method	5 mm to 125 mm	42µm
249	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thickness Gauge (0.001 mm)	Using Slip Gauge Set & Standard Foil by Comparison Method	0 to 12.7 mm	1.4µm
250	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thickness Gauge (L.C: 0.001 mm)	Using Slip Gauge Set & Standard Foil by Comparison method	0 to 5 mm	1.4µm
251	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thickness Gauge (L.C: 0.01 mm)	Using Slip Gauge Set by Comparison method	0 to 50 mm	7µm
252	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Measuring Pin	Using Length Measuring Machine by Comparison method	0.17 mm to 20 mm	1.32µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	51 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
253	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Measuring Pin	Using Length Measuring Machine by Comparison method	0.5 mm to 20 mm	1.32µm
254	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Pitch Gauge (Linear measurement)	Using Profile Projector by Comparison method	0.25 mm to 7 mm	6.6µm
255	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Plug Gauge - Major & Effective Diameter	Using 3-Wire Pin Set, Master Setting Disc & Length Measuring Machine by Comparison method	3 mm to 200 mm	2.8µm
256	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Ring Gauge - Effective Diameter	Using Length Measuring Machine & Master Setting Ring Gauge by Comparison method	4 mm to 100 mm	5.5µm
257	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Ultrasonic Thickness Gauge	Using Slip Gauge Set & Length Bar Set (Long Gauge Block) by Comparison method	0 to 300 mm	105µm





SCOPE OF ACCREDITATION

Laboratory Name :	
Accreditation Standard	
Certificate Number	
Validity	

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	52 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
258	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V-Block: Matching Tolerance	Using Surface Plate, Cylindrical Mandrel, Electronic Probe with DRO, Master Cylinder & Slip Gauge Set by Comparison method	0 to 150 mm	8.6µm
259	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V-Block: Parallelism	Using Surface Plate, Cylindrical Mandrel, Electronic Probe with DRO, Master Cylinder & Slip Gauge Set by Comparison method	0 to 150 mm	7.8µm
260	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V-Block: Squareness	Using Surface plate, Cylindrical mandrel, Electronic probe with DRO, Master cylinder and Slip gauge set by Comparison method	0 to 150 mm	8.6µm
261	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V-Block: Symmetricity	Using Surface Plate, Cylindrical Mandrel, Electronic Probe with DRO, Master Cylinder & Slip Gauge Set by Comparison method	0 to 150 mm	8.6µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	53 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
262	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Welding Fillet Gauge	Using Profile Projector by Comparison method	0.5 mm to 25 mm	7.2µm
263	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Wet Film Thickness (WFT) Gauge	Using Profile Projector by Comparison method	0 to 3000 μm	6.75µm
264	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Cylindrical Setting Master - Run out	Using Surface Plate, Electronic Probe with DRO and Bench Centre by Comparison method	0 to 70 mm	9.35µm
265	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Cylindrical Setting Master - Variation in diameter	Using Surface Plate, Electronic Probe with DRO and Bench Centre by Comparison method	0 to 70 mm	3.31µm
266	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Dial Calibration Tester (L.C.: 0.1 μm)	Using Slip Gauge Set & Electronic Probe with DRO by Comparison method	0 to 25 mm	1.21µm





SCOPE OF ACCREDITATION

Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	54 0
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/0

ORPORATE PARK,

Page No	54 of 112
Last Amended on	12/05/202

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
267	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Height Gauge (L.C.: 0.0001 mm)	Using Surface Plate, Slip Gauge Set, Granite Square & Length Bars by Comparison method	0 to 600 mm	8.4µm
268	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Linear Measurement	Using Slip Gauge Set & Glass Scale by Comparison method	0 to 10 mm	0.74%
269	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Magnification	Using Glass Scale by Comparison method	10X to 1000X	0.4%
270	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Magnification	Using Glass Scale by Comparison method	2X to 10X	0.6%
271	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Angle Measurement (L.C.: 0.001°)	Using Angle Graticules by Comparison method	0° to 360°	5.86minute of arc
272	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Linear: X-Y Axis (L.C: 1 μm)	Using Glass Scale by Comparison method	0 to 200 mm	4.9µm
273	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Magnification	Using Glass Scale & Electronic Caliper by Comparison method	10X to 100X	0.41%





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD, AMB
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04/2025

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

Page No Last Amended on

55 of 112 12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
274	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Tape & Scale Calibrator (L.C.: 1 μm)	Using Slip Gauge Set & Length Bar by Comparison method	0 to 1000 mm	15.3µm
275	MECHANICAL- DUROMETER	Rubber Hardness Tester (Indentation Depth)	Using Length Measuring Machine as per ASTM D 2240:2015	0 to 100 Shore A	0.42Shore A
276	MECHANICAL- DUROMETER	Rubber Hardness Tester (Indentation Depth)	Using Length Measuring Machine as per ASTM D 2240:2015	0 to 100 Shore D	0.42Shore D
277	MECHANICAL- DUROMETER	Rubber Hardness Tester (Spring Force)	Using Digital Weighing Balance as per ASTM D 2240:2015	0 to 100 Shore D	0.42Shore D
278	MECHANICAL- DUROMETER	Rubber Hardness Tester (Spring Force)	Using Digital Weighing Balance as per ASTM D 2240:2015	0 to 100 Shore A	0.42Shore A
279	MECHANICAL- PRESSURE INDICATING DEVICES	Magnehelic Gauge / Manometer / Differential Pressure Gauge / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 200 mbar	0.08%





SCOPE OF ACCREDITATION

Laboratory Name : Accreditation Standard Certificate Number Validity NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	56 of 112
Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
280	MECHANICAL- PRESSURE INDICATING DEVICES	Magnehelic Gauge / Manometer / Differential Pressure Gauge / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6 ¹ / ₂ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 2000 mbar	0.08%
281	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer - Hydraulic Pressure	Using Dead Weight Tester with 2 Piston- Cylinder Assemblies by Comparison Method as per DKD R-6-1	4 bar to 50 bar	0.046%
282	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer - Hydraulic Pressure	Using Dead Weight Tester with 2 Piston- Cylinder Assemblies by Comparison Method as per DKD R-6-1	50 bar to 1000 bar	0.042%
283	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer / Safety Valve / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6 ¹ / ₂ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 140 bar	0.13bar





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CA ISCKON-AMBLI ROAD, AMBLI, AHME	LIBRATION, 4, ABHISHF DABAD, GUJARAT, INDIA	REE CORPORATE PARK,
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	57 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
284	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer / Transmitter / Safety Valve / Pressure Switch - Hydraulic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter & Pressure Comparator as per DKD R-6-1	0 to 1400 bar	0.20bar
285	MECHANICAL- PRESSURE INDICATING DEVICES	Vacuum Gauge (Dial / Digital) & Recorder / Pressure Transducer / Transmitter / Manometer	Using Master Vacuum Gauge, 6½ Digit Multimeter, Multifunction calibrator & Vacuum Comparator as per DKD R-6-2	(-)0.93 bar to 0 bar	0.00034bar
286	MECHANICAL- TORQUE GENERATING DEVICES	Torque Wrench / Torque Meter (Type I - Class A, B, C, D, E / Type II - Class A, B, C, D, E, F, G)	Using Torque Transducers with Indicators as per IS 16906	1 Nm to 5 Nm	3.09% rdg
287	MECHANICAL- TORQUE GENERATING DEVICES	Torque Wrench / Torque Meter (Type I - Class A, B, C, D, E / Type II - Class A, B, C, D, E, F, G)	Using Torque Transducers with Indicators as per IS 16906	10 Nm to 100 Nm	1.12% rdg
288	MECHANICAL- TORQUE GENERATING DEVICES	Torque Wrench / Torque Meter (Type I - Class A, B, C, D, E / Type II - Class A, B, C, D, E, F, G)	Using Torque Transducers with Indicators as per IS 16906	100 Nm to 500 Nm	1.50% rdg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	58 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
289	MECHANICAL- TORQUE GENERATING DEVICES	Torque Wrench / Torque Meter (Type I - Class A, B, C, D, E / Type II - Class A, B, C, D, E, F, G)	Using Torque Transducers with Indicators as per IS 16906	5 Nm to 20 Nm	2.63% rdg
290	MECHANICAL- TORQUE GENERATING DEVICES	Torque Wrench / Torque Meter (Type I - Class A, B, C, D, E / Type II - Class A, B, C, D, E, F, G)	Using Torque Transducers with Indicators as per IS 16906	500 Nm to 2000 Nm	2.79% rdg
291	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.00001 g) & Distilled Water of Known Density as per ISO 4787	0.1 ml to 5 ml	1.78µl
292	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.00001 g) & Distilled Water of Known Density as per ISO 4787	10 ml to 100 ml	10µI
293	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.00001 g) & Distilled Water of Known Density as per ISO 4787	10 ml to 25 ml	6.5µl





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD, AMBLI, A
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04/2025

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

Page No59Last Amended on12/

59 of 112 12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
294	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.0001 g) & Distilled Water of Known Density as per ISO 4787	100 ml to 1000 ml	143µl
295	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.0001 g (up to 2000 ml) / 0.005 g above 2000 ml) & Distilled Water of Known Density as per ISO 4787	1000 ml to 4000 ml	0.42ml
296	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.005 g) & Distilled Water of Known Density as per ISO 4787	4000 ml to 5000 ml	0.45ml
297	MECHANICAL- VOLUME	Glassware - Pipette, Burette, Measuring Cylinder, Volumetric Flask, Beaker, Bottle Top Dispenser etc.	Using Digital Precision Balance (readability : 0.00001 g) & Distilled Water of Known Density as per ISO 4787	5 ml to 10 ml	5µl





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	60 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
298	MECHANICAL- VOLUME	Micro-pipette (Single-channel / Multi-channel)	Using Digital Precision Balance (readability : 0.000001 g) & Distilled Water of Known Density as per ISO 8655-6	1 µl to 10 µl	0.1µl
299	MECHANICAL- VOLUME	Micro-pipette (Single-channel / Multi-channel)	Using Digital Precision Balance (readability : 0.000001 g) & Distilled Water of Known Density as per ISO 8655-6	10 μl to 100 μl	0.1µl
300	MECHANICAL- VOLUME	Micro-pipette (Single-channel / Multi-channel)	Using Digital Precision Balance (readability : 0.000001 g) & Distilled Water of Known Density as per ISO 8655-6	100 µl to 1000 µl	1.3µl
301	MECHANICAL- VOLUME	Micro-pipette (Single-channel / Multi-channel)	Using Digital Precision Balance (readability : 0.000001 g) & Distilled Water of Known Density as per ISO 8655-6	1000 μl to 5000 μl	1.3µl





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE P ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	61 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
302	MECHANICAL- VOLUME	Micro-pipette (Single-channel / Multi-channel)	Using Digital Precision Balance (readability : 0.000001 g) & Distilled Water of Known Density as per ISO 8655-6	5000 μl to 10000 μl	5µl
303	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.0001 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	1 mg to 6.1 g	0.005mg
304	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.001 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	1 mg to 20 g	0.008mg
305	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.01 mg)	Standard weights (E1 Class) Calibration of Electronic weighing balance of Class I and coarser as per OIML R-76-1	1 mg to 200 g	0.03mg
306	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.01 mg)	Standard weights (E1 Class) Calibration of Electronic weighing balance of Class I and coarser as per OIML R-76-1.	1 mg to 600 g	0.061mg





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128		
Validity	11/04/2023 to 10/04		

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, CKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

C-2128 1/04/2023 to 10/04/2025

Page No	62 of 112
Last Amended on	12/05/202

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
307	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.1 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	200 g to 2 kg	0.33mg
308	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 1 mg)	Using Standard Weights (E2 Class) as per OIML R-76-1	2 kg to 10 kg	6mg
309	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 5 mg)	Using Standard Weights (E2 Class) as per OIML R-76-1	5 kg to 64 kg	26mg
310	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class III & coarser (readability: 1 g)	Using Standard Weights (E2 & F1 Class) as per OIML R-76-1	5 kg to 150 kg	1g
311	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class III & coarser (readability: 10 g)	Using Standard Weights (F1 & M1 Class) as per OIML R-76-1	50 kg to 300 kg	10g
312	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	1 g	0.004mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PAR ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	63 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
313	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	1 mg	0.0014mg
314	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111	10 g	0.007mg
315	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	10 mg	0.0014mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PA ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	64 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
316	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Precision Balance (readability: 0.01 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	100 g	0.02mg
317	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	100 mg	0.002mg
318	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.1 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	1000 g	0.3mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORAT ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	65 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
319	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	2 g	0.0041mg
320	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	2 mg	0.0014mg
321	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	20 g	0.009mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PA ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	66 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
322	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	20 mg	0.0017mg
323	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Precision Balance (readability: 0.01 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	200 g	0.06mg
324	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	200 mg	0.002mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	67 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

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325	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.1 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	2000 g	0.38mg
326	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	5 g	0.006mg
327	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	5 mg	0.0014mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	68 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
328	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Precision Balance (readability: 0.01 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	50 g	0.02mg
329	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	50 mg	0.002mg
330	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.1 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	500 g	0.2mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	69 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

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331	MECHANICAL- WEIGHTS	Weight / Mass (E2 & coarser)	Using E1 Class Standard Weight & Mass Comparator (readability: 0.001 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	500 mg	0.003mg
332	MECHANICAL- WEIGHTS	Weight / Mass (F1 & coarser)	Using E2 Class Standard Weight & Mass Comparator (readability: 5 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	10 kg	7mg
333	MECHANICAL- WEIGHTS	Weight / Mass (F1 & coarser)	Using E2 Class Standard Weight & Mass Comparator (readability: 5 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	20 kg	15.3mg





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	70 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

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334	MECHANICAL- WEIGHTS	Weight / Mass (F1 & coarser)	Using E2 Class Standard Weight & Mass Comparator (readability: 5 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	5 kg	5.8mg
335	MECHANICAL- WEIGHTS	Weight / Mass (F1 & coarser)	Using E2 Class Standard Weight & Mass Comparator (readability: 5 mg) by Substitution Method of ABBA Weighing Cycle as per OIML R 111-1	50 kg	27mg
336	THERMAL- SPECIFIC HEAT & HUMIDITY	Temperature/Humidi ty Indicator with sensor of Humidity Chamber / Environmental Chamber (Single Position)	Using Temperature & Humidity Indicator with Sensor by Comparison method	5 °C to 50 °C @ 50%rh	0.60°C
337	THERMAL- SPECIFIC HEAT & HUMIDITY	Temperature/Humidi ty Indicator with sensor of Temperature & Humidity Chamber / Environmental Chamber	Using Temperature & Humidity Indicator with Sensor by Comparison method	20 %rh to 95 %rh @ 25°C	1.85%rh





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	99 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
109	ELECTRO- TECHNICAL- TIME & FREQUENCY (Source)	Frequency	Using Multi-Product Calibrator by Direct Method	1 Hz to 2 MHz	0.011 % to 0.014 %
110	FLUID FLOW- FLOW MEASURING DEVICES	Digital or Analog Liquid Flow Meter	Using Hand Held Clamp on Type Ultrasonic Flow Meter by Comparison method	1.8 m³/hr to 100 m³/hr	2.2%
111	FLUID FLOW- FLOW MEASURING DEVICES	Digital or Analog Liquid Flow Meter	Using Hand Held Clamp on Type Ultrasonic Flow Meter by Comparison method	100 m³/hr to 349 m³/hr	1.5%
112	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / RPM Measurement	Using Master Tachometer by Direct method	10 rpm to 1000 rpm	0.57rpm
113	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / RPM Measurement	Using Master Tachometer by Direct method	1000 rpm to 12000 rpm	3.5rpm
114	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	1000 rpm to 10000 rpm	3.07rpm
115	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	10000 rpm to 30000 rpm	10.02rpm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA			
Accreditation Standard	ISO/IEC 17025:2017			
Certificate Number	CC-2128	Page No	100 of 112	
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023	

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
116	MECHANICAL- ACCELERATION AND SPEED	Centrifuge / Stroboscope / RPM Measurement	Using Master Tachometer by Direct method	6 rpm to 1000 rpm	0.57rpm
117	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bench Center (Co- axiality of Center)	Using Dial Indicator, Cylindrical Test Mandrel & Taper Mandrel by Comparison method	0 to 500 mm	7.7µm
118	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bench Center (Parallelism)	Using Dial Indicator, Cylindrical Test Mandrel & Taper Mandrel by Comparison method	0 to 500 mm	6.0µm
119	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm)	Using Electronic probe with DRO and fixture by Comparison Method	0 to 25 mm	6.54µm
120	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Digital Extensometer (L.C.: 0.001 mm) (Gauge length)	Using Electronic Caliper by Comparison Method	0 to 600 mm	30.13µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE F ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA				
Accreditation Standard	ISO/IEC 17025:2017				
Certificate Number	CC-2128	Page No	101 of 112		
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023		

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121	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Surface Plate - Flatness	Using Electronic Level & Spirit Level by Comparison method	0 to 3000 mm	0.99xSQRT((L+W)/1 00)µm where L & W in mm
122	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Dial Calibration Tester (L.C.: 0.1 µm)	Using Slip Gauge Set & Electronic Probe with DRO by Comparison method	0 to 25 mm	1.21µm
123	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Linear Measurement	Using Slip Gauge Set & Glass Scale by Comparison method	0 to 10 mm	0.74%
124	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Magnification	Using Glass Scale by Comparison method	10X to 1000X	0.4%
125	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Microscope - Magnification	Using Glass Scale by Comparison method	2X to 10X	0.6%
126	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Angle Measurement (L.C.: 0.001°)	Using Angle Graticules by Comparison method	0° to 360°	5.86minute of arc
127	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Linear: X-Y Axis (L.C: 1 μm)	Using Glass Scale by Comparison method	0 to 200 mm	4.9µm





Laboratory Name :	NATIONAL CENTRE FOR QUALITY CA ISCKON-AMBLI ROAD, AMBLI, AHME	LIBRATION, 4, ABHISHF DABAD, GUJARAT, INDI	REE CORPORATE PARK, A
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	102 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
128	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector - Magnification	Using Glass Scale & Electronic Caliper by Comparison method	10X to 100X	0.41%
129	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Tape & Scale Calibrator (L.C.: 1 μm)	Using Slip Gauge Set & Length Bar by Comparison method	0 to 1000 mm	15.3µm
130	MECHANICAL- PRESSURE INDICATING DEVICES	Magnehelic Gauge / Manometer / Differential Pressure Gauge / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 200 mbar	0.08%
131	MECHANICAL- PRESSURE INDICATING DEVICES	Magnehelic Gauge / Manometer / Differential Pressure Gauge / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 2000 mbar	0.08%
132	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer / Safety Valve / Transmitter (Positive Pressure) - Pneumatic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter, Multifunction calibrator & Pressure Comparator as per DKD R-6-1	0 to 140 bar	0.13bar





Laboratory Name :	LIBRATION, 4, ABHISHF DABAD, GUJARAT, INDIA	REE CORPORATE PARK,	
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	CC-2128	Page No	103 of 112
Validity	11/04/2023 to 10/04/2025	Last Amended on	12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
133	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure Gauge (Dial / Digital) & Recorder / Pressure Transducer / Transmitter / Safety Valve / Pressure Switch - Hydraulic Pressure	Using Master Digital Pressure Gauge, 6½ Digit Multimeter & Pressure Comparator as per DKD R-6-1	0 to 1400 bar	0.20bar
134	MECHANICAL- PRESSURE INDICATING DEVICES	Vacuum Gauge (Dial / Digital) & Recorder / Pressure Transducer / Transmitter / Manometer	Using Master Vacuum Gauge, 6½ Digit Multimeter, Multifunction calibrator & Vacuum Comparator as per DKD R-6-2	(-)0.93 bar to 0 bar	0.00034bar
135	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Uniaxial Static Testing Machine - Compression	Using Force Proving Instruments (Class 0/0.5/1 - Load Cell with Indicator) as per IS 1828 (Part-1) : 2022	100 kN to 3000 kN	0.35%
136	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Uniaxial Static Testing Machine - Compression	Using Force Proving Instruments (Class 0/0.5/1 - Load Cell with Indicator) as per IS 1828 (Part-1) : 2022	50 N to 500 N	0.77%





SCOPE OF ACCREDITATION

Laboratory Name : **Accreditation Standard Certificate Number** Validity

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

CC-2128 11/04/2023 to 10/04/2025

ISO/IEC 17025:2017

Page No	104 of 112
Last Amended on	12/05/2023

12	/05	171	123
	105	/ ~ \	ノムコ

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
137	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Uniaxial Static Testing Machine - Compression	Using Force Proving Instruments (Class 0/0.5/1 - Load Cell with Indicator) as per IS 1828 (Part-1) : 2022	500 N to 100 kN	0.35%
138	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Uniaxial Static Testing Machine - Tension	Using Force Proving Instruments (Class 0.5 - Load Cell with Indicator) as per IS 1828 (Part-1) : 2022	0.5 kN to 100 kN	0.35%
139	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.0001 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	1 mg to 6.1 g	0.005mg
140	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.001 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	1 mg to 20 g	0.008mg
141	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.01 mg)	Standard weights (E1 Class) Calibration of Electronic weighing balance of Class I and coarser as per OIML R-76-1	1 mg to 200 g	0.03mg





SCOPE OF ACCREDITATION

Laboratory Name :	ISCKON-AMBLI ROAD, AMBLI,
Accreditation Standard	ISO/IEC 17025:2017
Certificate Number	CC-2128
Validity	11/04/2023 to 10/04/2025

NATIONAL CENTRE FOR QUALITY CALIBRATION, 4, ABHISHREE CORPORATE PARK, ISCKON-AMBLI ROAD, AMBLI, AHMEDABAD, GUJARAT, INDIA

Page No105Last Amended on12/

105 of 112 12/05/2023

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
142	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.01 mg)	Standard weights (E1 Class) Calibration of Electronic weighing balance of Class I and coarser as per OIML R-76-1.	1 mg to 600 g	0.061mg
143	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 0.1 mg)	Using Standard Weights (E1 Class) as per OIML R-76-1	200 g to 2 kg	0.33mg
144	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 1 mg)	Using Standard Weights (E2 Class) as per OIML R-76-1	2 kg to 10 kg	6mg
145	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class I & coarser (readability: 5 mg)	Using Standard Weights (E2 Class) as per OIML R-76-1	5 kg to 64 kg	26mg
146	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class III & coarser (readability: 1 g)	Using Standard Weights (E2 & F1 Class) as per OIML R-76-1	5 kg to 150 kg	1g
147	MECHANICAL- WEIGHING SCALE AND BALANCE	Weighing Balance - Accuracy Class III & coarser (readability: 10 g)	Using Standard Weights (F1 & M1 Class) as per OIML R-76-1	50 kg to 300 kg	10g